4.85" Dia. 

2.385" Deep. 

3.50" O.A. 

2.965" 

NOTE: Side 1/8" NPT Port falls in center of (2) Holes within (5) Hde Bolt Pattern.
Clear Bumper Feet (5 EA) 1/2" Dia x 1.40" 1/2" C-Bore 1/32" Deep (3) Places

IM 5 Pressure Disc 1/2" x 6061 5,000 Dia.
n face front surfaces and back surfaces until clean.

Top Surface Canning Engraved
Approx .005" Deep with 1/4" Ball Mill

3/8" x 26.5° C-Bore (2)

2.970 x 1.13" Deep

Pocket Backside

Pocket O.D of Vessels

Bottom View

500 C.C.

8.32 x 1.14" 3/8" Socket

(2) 8-32 Threaded Holes Then Rect. Pocket Wide main plate

O.C.

1.307" Rad.

5.875"

3.125" O.C.

1/2" C-Bore O.C.

1/2" C-Bore 1/32 Deep (3) Places
Diagram:

- Bottom View
- (2) 8-32 x 1/4" socket
- 3/8 C.C.
- 1/4" 6061 Alum
- 1/4" x 1/4" step for welding

Dimensions:
- 1 3/8" Dia.
- 0.032" C. Bor.
- 1 3/8" long
- 0.0361

PLEASE NOTE: 2.140 & 3.525 Dims. May vary between runs.
<table>
<thead>
<tr>
<th>UNIT</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 EA</td>
<td>3 way ball valve</td>
</tr>
<tr>
<td></td>
<td>w/ Kel-F seat, 6000 PSI rating</td>
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<tr>
<td></td>
<td># SS-83 XKF12</td>
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<tr>
<td>1 EA</td>
<td>&quot;P&quot; Series Purge valve</td>
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<td></td>
<td># SS-4P-2M</td>
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<tr>
<td>1 EA</td>
<td>1/8&quot; tube (swaged) to 1/8&quot; NPT male connector</td>
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<td># SS-100-1-2</td>
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<tr>
<td>2 EA</td>
<td>1/4&quot; NPT male to 1/4&quot; NPT male</td>
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<tr>
<td></td>
<td># SS-4-HRN-2</td>
</tr>
<tr>
<td></td>
<td>San Diego valve &amp; fitting part #5</td>
</tr>
</tbody>
</table>

1 EA 3/8" pipe to 1/16" swage (stainless) connector

1 EA 1/16" to 0.4 mm Teflon ferrule
chromatography research supply
#214104